

Mo-6716

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Table 1	Comparison 1 (18 parts by wt. WX270)	Comparison 2 (18 parts by wt. Royaltuf®372)	Example 1 part by wt. Maize oil (18 parts by wt. Royaltuf®372)	Example 2 5 parts by wt. Maize oil (18 parts by wt. Royaltuf®372)	Example 3 5 parts by wt. Maize oil (18 parts by wt. WX270)	Example 4 10 parts by wt. Maize oil (18 parts by wt. Royaltuf®372)	Example 5 10 parts by wt. Maize oil (18 parts by weight WX270)
$a_k$ Izod 23°C [kJ/m <sup>2</sup> ]	47	44	48	41	84	42	47
Rubber-glass transition	-15	-5	-5	-25	-25	-25	-50
MVR 260°C/5 kg [ml/10min]	10	8	12	16	12	22	13
$\Delta$ soft phase	0	0	+1%	+1%	+2%	+0.5%	+6.9%